

```
1 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - -  
2 ----- If:  
3 ----- Then: dim weldm(26)(3,allup)  
4 ----- If:  
5 ----- Then: jb(7,allup)=1;co(2,.0)="1"  
6 ----- If:  
7 ----- Then: gosub barcode  
8 ----- If:  
9 ----- Then: sa(15,*)=mid(1,"1","4"){2{"-WMT"  
10 ----- If:  
11 ----- Then: gosub weldMap  
12 ----- If:  
13 ----- Then: gosub strAtt  
14 ----- If:  
15 ----- Then: gosub prtDat  
16 ----- If:  
17 ----- Then: end  
18 ----- If:  
19 ----- Then: *****  
20 ----- If:  
21 ----- Then: aa=weldm("1");ab=weldm("2");ac=weldm("3");ad=weldm("4")  
22 ----- If:  
23 ----- Then: ae=weldm("5");af=weldm("6");ag=weldm("7");ah=weldm("8")  
24 ----- If:  
25 ----- Then: ai=weldm("9");aj=weldm("10");ak=weldm("11");al=weldm("12")  
26 ----- If:  
27 ----- Then: am=weldm("13");an=weldm("14");ao=weldm("15");ap=weldm("16")  
28 ----- If:  
29 ----- Then: aq=weldm("17");ar=weldm("18");as=weldm("19");at=weldm("20")  
30 ----- If:  
31 ----- Then: au=weldm("21");av=weldm("22");aw=weldm("23");ax=weldm("24")  
32 ----- If:  
33 ----- Then: ay=weldm("25");az=weldm("26")  
34 ----- If:  
35 ----- Then: print  
36 ----- If:  
37 ----- Then: return
```

```

19 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
strAtt If:
  Then: ' *****
20 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If:
      Then: lookup splmtl = spoolckmtl k=2 i=E -nx
21 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
mtlloop If: not splmtl
  Then: close splmtl;return
22 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: splmtl(2) ne 2
  Then: close splmtl;return
23 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: splmtl(3)="7*" or splmtl(3)="8*" or splmtl(3)="9*"
  Then: weldm(co)="S"{splmtl(10);co=co+"1"
24 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: splmtl(3)="*" and mid(splmtl(3),"5","1")="Z"
  Then: weldm(co)="S'{splmtl(10);co=co+"1"
25 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: co gt "26"
  Then: gosub prtDat;clear weldm;co="1"
26 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: splmtl(3)="Z"
  Then: gosub chkFab
27 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If:
  Then: getnext splmtl;goto mtlloop
28 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
barcode If:
  Then: ' *****
29 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If:
  Then: bc=mid(1,"1","4"){2{"-WMT";cn(2,.0)="0";ca="103"
30 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
barLoop If:
  Then: cn=cn+"1"
31 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If:
  Then: ky(1,*)=mid(bc,cn,"1")
32 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If:
  Then: ca=ca+(cn*(asc(ky)-"32"))
33 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: cn lt len(bc)
  Then: goto barLoop
34 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If:
  Then: ck(3,.0)=mod(ca,"103")
35 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: ck lt "90"
  Then: ch(1,*)=chr(ck+"32")
36 ----- - - - - - - - - - - - - - - - - - - - - - - - - - - - -
    If: ck ge "90"
  Then: ch=chr(ck+"100")

```

```
37 -----  
      If:  
      Then: ss(60,*)=chr("14") {" {"bc{ch{"~" {chr("15")  
38 -----  
      If:  
      Then: return  
39 -----  
weldMap If:  
      Then: ' *****  
40 -----  
      If:  
      Then: lookup weld = weldmap k=2 i=A -nx  
41 -----  
weldLp If: not weld  
      Then: close weld;return  
42 -----  
      If: weld(1) ne 2  
      Then: close weld;return  
43 -----  
      If:  
      Then: weldm(co)=weld(2)  
44 -----  
      If:  
      Then: co=co+"1"  
45 -----  
      If: co gt "26"  
      Then: gosub prtDat;clear weldm;co="1"  
46 -----  
      If:  
      Then: getnext weld;goto weldLp  
47 -----  
chkFab If:  
      Then: ' *****  
48 -----  
      If:  
      Then: kz=mid(1,"1","3"){splmtl(3)  
49 -----  
      If:  
      Then: lookup fab = fabprog k=kz i=G -nx  
50 -----  
      If: fab  
      Then: weldm(co)="S"{splmtl(10);co=co+"1"  
51 -----  
      If: co gt "26"  
      Then: gosub prtDat;clear weldm;co="1"  
52 -----  
      If:  
      Then: return
```

Cross Reference Listing --

% - means fields attributes are set on this line
 * - means an assignment on this line

Real Fields --

```
Field: Line
1(18,job): 2
2(5,ALLUP): 4      22      29      42
```

'Dummy Fields' automatic --

```
Field: Line
```

'weldtrack' Dummy Fields --

```
Field: Line
AA      : *10
AB      : *10
AC      : *10
AD      : *10
AE      : *11
AF      : *11
AG      : *11
AH      : *11
AI      : *12
AJ      : *12
AK      : *12
AL      : *12
AM      : *13
AN      : *13
AO      : *13
AP      : *13
AQ      : *14
AR      : *14
AS      : *14
AT      : *14
AU      : *15
AV      : *15
AW      : *15
AX      : *15
AY      : *16
AZ      : *16
BC      : *29      37
CA      : *29      32      *32      34
CH (1,*): %35    *36      37
CK (3,.0): %34    35      35      36      36
CN (2,.0): %29    30      *30      31      32      33
CO (2,.0): %2      23      23      *23      24      24      *24      25      *25      43
          44      *44      45      *45      50      50      *50      51      *51
JB(7,ALLUP): %2
KY (1,*): %31      32
KZ      : *48
SA (15,*): %4
SS (60,*): %37      May 23, 2013 15:50      File Name: spoolck2
                                                Processing: weldtrack
```

Lookups ---

```
Line 20 -- splmtl=spoolckmtl
```

```
Field: Line
2: 22
3: 23      23      23      24      24      26      48
10: 23     24      50
```

```
Line 40 -- weld=weldmap
```

```
Field: Line
1: 42
2: 43
```

```
Line 49 -- fab=fabprog
```

```
Field: Line
```